

Date: Wednesday, 4/26/2006 2:08:06 PM  
 User: Linda Lacelle

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : SPACER RING  
 Job Number : 26862  
 Estimate Number : 12176  
 P.O. Number : N/A Part Number : D34765  
 This Issue : 4/26/2006 S.O. No. : N/A Drawing Number : D3476 REV A  
 Prsht Rev. : NC Project Number : N/A  
 First Issue : N/A Type : PURCHASED PARTS Drawing Revision : A  
 Previous Run : 26619 Material : N/A  
 Due Date : 4/28/2006 Qty: 5 Um: Each  
 Written By : SEE COMMENT BELOW  
 Checked & Approved By : SEE ABOVE USER & DAR  
 Comment : Est Rev:A New Issue 06-02-03 JLM

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M304S16GA 304/316 .063 Sheet



Comment: Qty.: 0.0907 sf(s)/Unit Total : 0.4536 sf(s)  
 304/316 .063 Sheet  
 Batch: M19059

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET  
 Cut as per Dwg D3476  
 Dwg Rev 034765 A  
 Prog Rev 034765 A

ML 06 04 26 (5)

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

EL/ML 06 04 26 (5)

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

EL 06.04.26 (5)

5.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1-Deburr if necessary.

ML 06 04 26 (5)

2-Roll as per Dwg D3476

Boban 25 (5)

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Drawing Name: SPACER RING

Job Number: 26862

Part Number: D34765

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

SB 06/04/26 (5)

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

Bolan 26 (5)

8.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

SD 06/04/28 (5)

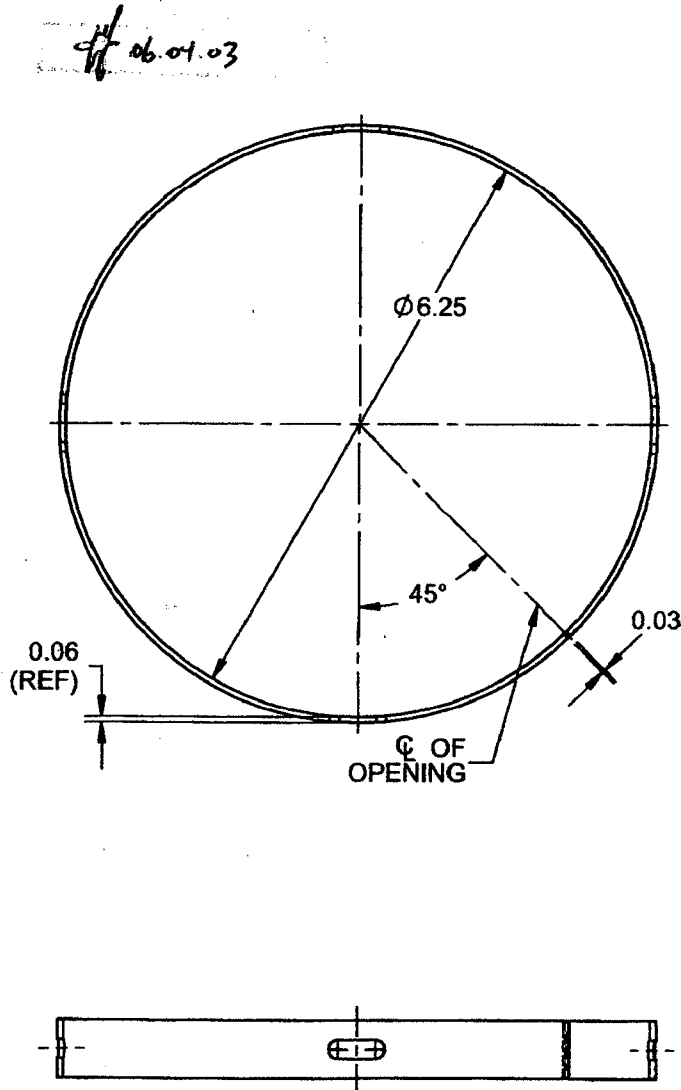
Job Completion



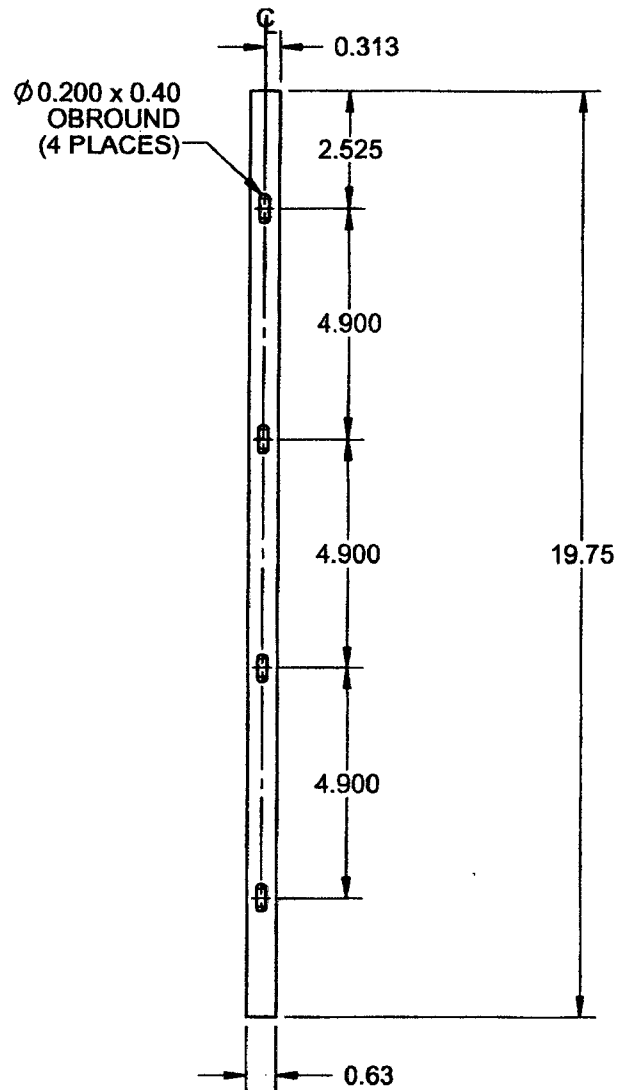
U 06.04.28



DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. <b>D3476</b>	REV. A SHEET 6 OF 7
DATE <b>06.01.27</b>	TITLE <b>BLOWER MOTOR ADAPTER</b>		SCALE 1:2



**D3476-5 SPACER-RING**



**D3476-5F SPACER-RING**  
**FLAT PATTERN**

**NOTES:**

- 1) MATERIAL: AISI 304/316 SS SHEET, 0.063 THICK, PER MIL-S-5019 (ANNEALED) 2B FINISH (REF. DART SPEC. M304S16GA)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.010

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## Prototype

KJRF